



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

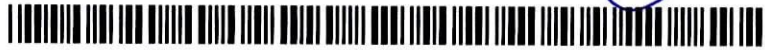
RBW6205G12131-3G
Job Sheet 176868-A



Part No: RBW6205G12131-3G

Job Qty: 1 ea

Part Name: Main Rotor Lever Tension Link Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/8/18

Job Tracking No:

Due Date: 5/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6205G12131-3G Rev 6 IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
136	QC	1 pcs		5/31/18	0.00	0.00	QC5		
145	Small Fab	1 pcs		5/31/18	0.00	0.25	Small Fab-4		
155	QC	1 pcs		5/31/18	0.00	0.00	QC5		
165	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging3-1		
175	QC21-FG	1 Ea		5/31/18	0.00	0.00	QC21		

Part Op 145 - 1-Fabricate lanyard as per DWG. 2-Assemble as per DWG. Sheet 1. 3-Cut -29, -31, -35 and -37 to fit as per note 2. Descriptions: 4-Assemble using RBW6205G12131-3G-21, -17, -19, -1, -9 as per DWG RBW6205G12131-3G.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	145-Small Fab	50 27184
8098K24	Heat Shrink Tubing	.0500 ft (.05 ea)	145-Small Fab	50 51298
8583K61	Rubber w/ Adhesive Back 50A durometer	.2130 sf (.213 ea)	145-Small Fab	50 68060
8583K66	Rubber w/ Adhesive Back 30A durometer	.1900 sf (.19 ea)	145-Small Fab	50 4374
90905A651	SS Split Ring	2 Ea (2 ea)	145-Small Fab	50 48374
90985A113	Knob Grip	1 Ea (1 ea)	145-Small Fab	50 69359
92196A341	socket head screw 5/16"-24	2 Ea (2 ea)	145-Small Fab	50 66444
CL-2-C	Lanyard Wire	1.1600 ft (1.16 ea)	145-Small Fab	50 26872
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	.1600 ft (.16 ea)	145-Small Fab	50 53894

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
145-Small Fab	3896T31	2	510	0
	8098K24	0	8	0
	8583K61	0	6	0
	8583K66	0	6	0
	90905A651	2	20	0
	90985A113	1	10	0
	92196A341	2	25	0
	CL-2-C	1	326	0
	K010-0608	0	256	0

Part Specifications
Specifications could not be found.

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1270 Aberdeen St
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RBW6205G12131-3G
Job Sheet 176868



00372

Part No: RBW6205G12131-3G

Job Qty: 6 ea

Part Name: Main Rotor Lever Tension Link Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 5/25/18

Type: Stock

Description:

Note: DWG RBW6205G12131-3G Rev 6 IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	6 pcs		5/25/18	0.00	0.00	Purchasing Start Up		AT 18/06/01
105	Packaging	6 pcs		5/25/18	0.00	0.00	Packaging2		AT 18/06/01
115	QC	6 pcs		5/25/18	0.00	0.00	QC6		D K 18/06/01
125	Large Fab	6 pcs		5/25/18	0.00	3.00	Large Fab 1		JBL 18-06-05
135	QC	6 pcs		5/25/18	0.00	0.00	QC9		R
136	QC	6 pcs		5/25/18	0.00	0.00	QC5		R
145	Small Fab	6 pcs		5/25/18	0.00	1.50	Small Fab-4		
155	QC	6 pcs		5/25/18	0.00	0.00	QC5		
165	Packaging	6 pcs		5/25/18	0.00	0.00	Packaging3-1		
175	QC21-FG	6 Ea		5/25/18	0.00	0.00	QC21		

Part Op 90 - Issue P/O: 39775 Supplier: WEJAY ***SEE DWG FOR REQUIRED QTY OF EACH PART*** MANUFACTURE;
Descriptions: RBW6205G12131-3G-3, RBW6205G12131-3G-5, RBW6205G12131-3G-7, RBW6205G12131-3G-11, RBW6205G12131-3G-13, RBW6205G12131-3G-15, RBW6205G12131-3G-17, RBW6205G12131-3G-19, RBW6205G12131-3G-21 AS PER DWG -Certificate of conformity is required

125 - Weld RBW6205G12131-3G-1 assembly using RBW6205G12131-3G-3, RBW6205G12131-3G-5, RBW6205G12131-3G-7. Weld RBW6205G12131-3G-9 assembly using RBW6205G12131-3G-11, RBW6205G12131-3G-13, RBW6205G12131-3G-15.

145 - 1-Fabricate lanyard as per DWG. 2-Assemble as per DWG. Sheet 1. 3-Cut -29, -31, -35 and -37 to fit as per note 2. 4-Assemble using RBW6205G12131-3G-21, -17, -19, -1, -9 as per DWG RBW6205G12131-3G.

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9-59

Job BOM

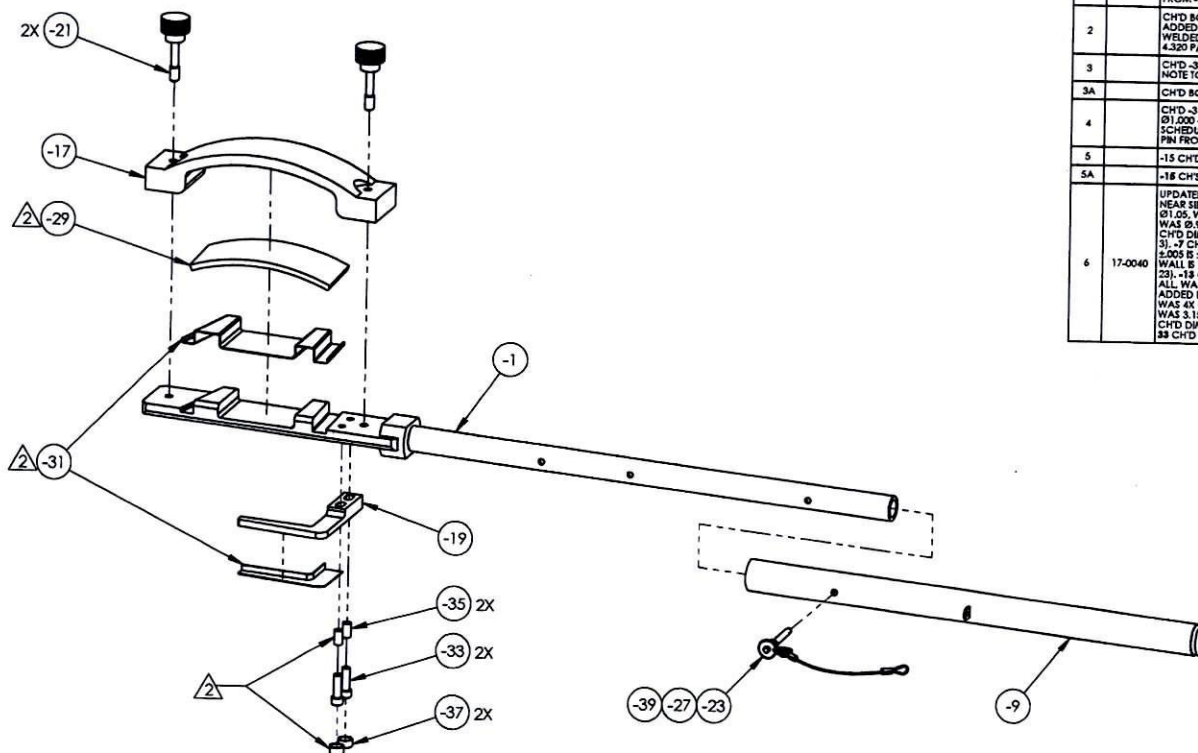
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G12131-3GP	Main Rotor Lever Tension Link Tool	6 pcs (1 ea)	90-Purchasing	5077184
3896T31	Ferule 1/16 X 3/8" - Aluminum	12 Ea (2 ea)	145-Small Fab	5054148
8098K24	Heat Shrink Tubing	.3000 ft (.05 ea)	145-Small Fab	5069060
8583K61	Rubber w/ Adhesive Back 50A durometer	1.2780 sf (.213 ea)	145-Small Fab	5040833
8583K66	Rubber w/ Adhesive Back 30A durometer	1.1400 sf (.19 ea)	145-Small Fab	5042374
90905A651	SS Split Ring	12 Ea (2 ea)	145-Small Fab	5042320
90985A113	Knob Grip Quick release Pin	6 Ea (1 ea)	145-Small Fab	5009399
92196A341	TBD	12 (2 ea)	145-Small Fab	5069441
CL-2-C	Lanyard Wire	6.9600 ft (1.16 ea)	145-Small Fab	5026870
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	.9600 ft (.16 ea)	145-Small Fab	5053844

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	RBW6205G12131-3GP	6	0	0
145-Small Fab	3896T31	12	562	0
	8098K24	0	3	0
	8583K61	1	6	0
	8583K66	1	6	0
	90905A651	12	20	0
	90985A113	6	2	0
	92196A341	12	0	0
	CL-2-C	7	350	0
	K010-0608	1	376	0
Part Specifications				
Specifications could not be found.				

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHTD LENGTH P/N -3 FROM 21.53, CHTD LENGTH P/N -11 FROM 19.63 PER G.E. CORRECTED TAB P/N FROM -11 & EXTENSION P/N FROM -9.	9/22/2009	RJC	
2		CHTD BOM -29 LENGTH FROM 7, CHTD P/N -33 LENGTH FROM 1-1/4, CHTD P/N -35 INFORMATION, ADDED P/N -37 PER V.E. ADDED R.525 TO P/N -15 & EXTENDED LENGTH FROM .485 TO TAB CAD BE WELDED TO P/N -11, ADDED MISSING DIM .388 P/N -7, CHTD ANGLE FROM 94°, CHTD DIM 4.345 TO 4.320 P/N -19 PER G.E.	10/29/2009	RJC	RW
3		CHTD -3 TO 1/2 SCHEDULE 80 & -11 TO 3/4 SCHEDULE 10, CHTD -3 & -11 O.D. & I.D. PER D.W. ADDED NOTE TO -3 & -11 TO CLEAN UP SCRATCHES (BUFF) O.D. PER R.W.	2/17/2011	RJC	RW
3A		CHTD BOM -5 MATERIAL FROM RND. BAR Ø X 1-5/16.	9/29/2012	RJC	SE
4		CHTD -3 FROM 1/2 SCHEDULE 80 TO 3/4 SCHEDULE 80, CHTD SMALL DIA. FROM Ø.830 S.F. TO Ø1.000 - .998, CHTD -5 HOLE FROM Ø.840 S.F. -3 TO Ø1.0045 - 1.0025, CHTD -11 FROM 3/4 SCHEDULE 10 TO 1/2 SCHEDULE 10, CHTD -15 O.D. FROM Ø.884 TO Ø1.250, CHTD -23 QUICK RELEASE PIN FROM MCMASTER-CARR #90985A127 TO MCMASTER-CARR #90985A113.	12/4/2012	RJC	DW
5		-15 CHTD DIM WAS .048 ± .075 UPDATED BOM.	2/4/2013	BIM	SE
5A		-18 CHTD DIM WAS .048 ± .075 DIMENSION TO CORRECT LAYER SO IT IS VISIBLE ON DWG.	6/10/2014	DJN	RJC
6	17-0040	UPDATED TO NEW STANDARD, -1 CHTD DIM WAS (5.850) ± (5.944), CHTD WELD NOTE WAS FILLET NEAR SIDE FAR SIDE ALL AROUND IS FILLET NEAR SIDE ALL AROUND, -8 CHTD DIM WAS (Ø1.050) ± (Ø1.05), WAS .154 WALL ± .15, WAS .50 ± .30, WAS 3X Ø.254 THRU IS 3X Ø.250-254 THRU ALL (S.F. -23), Ø1.05, WAS .154 WALL ± .15, WAS .50 ± .30, WAS 3X Ø.254 THRU IS 3X Ø.250-254 THRU ALL (S.F. -23), CHTD DIMS WAS .043 ± .046, WAS .787 ± .79, WAS .523 ± .523 ± .005-0.005, WAS Ø1.0025-1.0045 (S.F. -3), -7 CHTD DIMS WAS .388 ± .388, WAS 2X .518 ± .518 ± .005-0.005, -9 CHTD TOLERANCES WAS WALL ± .11, WAS 19.750 ± 19.75, WAS 3.950 ± 3.95, WAS Ø.250 THRU IS Ø.250-254 THRU ALL (S.F. -23), -18 CHTD DIMS WAS Ø1.250 ± Ø1.25, WAS .187 ± .19, -18 CHTD DIMS WAS Ø1.315 ± Ø1.32, WAS .109 ± .11, WAS 19.750 ± 19.75, WAS 3.950 ± 3.95, WAS Ø.250 THRU IS Ø.250-254 THRU ALL (S.F. -23), ALL WAS .543 ± (.543), WAS .471 ± .47, WAS R.525 ± R.66, WAS R.236 ± R.24, WAS .075 ± .08, ADDED DIM .50 -17 CHTD DIMS WAS 2X R.588 ± 2X R.59, WAS 2X 4.331 ± 4.331, WAS .994 ± .994, WAS 3.150 ± (3.150), WAS R.188 ± R.19, DELETED DIM 2X Ø.354, ADDED DIMS 2X .354, Ø1.000 ± .01, CHTD DIMS WAS Ø1.181 ± Ø1.18, WAS Ø.787 ± Ø.79, WAS Ø.295 ± Ø.30, -28 DELETED FROM BOM, -33 CHTD B/O REF WAS #92196A343 IS (#92196A341), -39 ADDED FERRULE TO BOM QTY 2.	2/13/2017	DPD	JAG

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	HANDLE WELDMENT			2
	1		-3	1	HANDLE	SEAMLESS 304 S.S.		3
	1		-6	1	ATTACHMENT	304 S.S.		4
	1		-7	1	PLATE	304 S.S.		5
X			-9	1	EXTENSION HANDLE WELDMENT			6
	1		-11	1	EXTENSION	SEAMLESS 304 S.S.		7
	1		-13	1	END CAP	304 S.S.		8
	1		-15	1	TAB	304 S.S.		9
			-17	1	TOP	304 S.S.		10
			-19	1	FINGER	304 S.S.		11
			-21	2	KNOB	304 S.S.		12
	B/O	-23	1	1	QUICK RELEASE PIN	S.S.	Ø1/4 X 1-1/2 USABLE (MCMASTER-CARR #90985A113)	1
	B/O	-27	1	1	LANYARD	COATED STEEL	Ø1/16 X 14 (CARR LANE #CL-2-C)	1
	B/O	-29	1	1	RUBBER WITH ADHESIVE BACK	RUBBER	1/4 X 2-1/4 X 6-1/2 (GASKET SPECIALTIES)	1
	B/O	-31	1	1	RUBBER WITH ADHESIVE BACK	RUBBER	1/32 X 6 X 12 (GASKET SPECIALTIES)	1
	B/O	-33	2	2	SOCKET HEAD CAP SCREW	S.S.	5/16-24 X 1 (MCMASTER-CARR #92196A341)	1
	B/O	-35	2	2	SLEEVE	PLASTIC	Ø3/8 BLACK SHRINK TUBE (PACIFIC RUBBER)	1
	B/O	-37	2	2	HOSE	PLASTIC	Ø3/8 I.D. X Ø1/2 O.D. (KURITEC #K010-0608)	1
	B/O	-39	2	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
ASSY -9	ASSY -1							

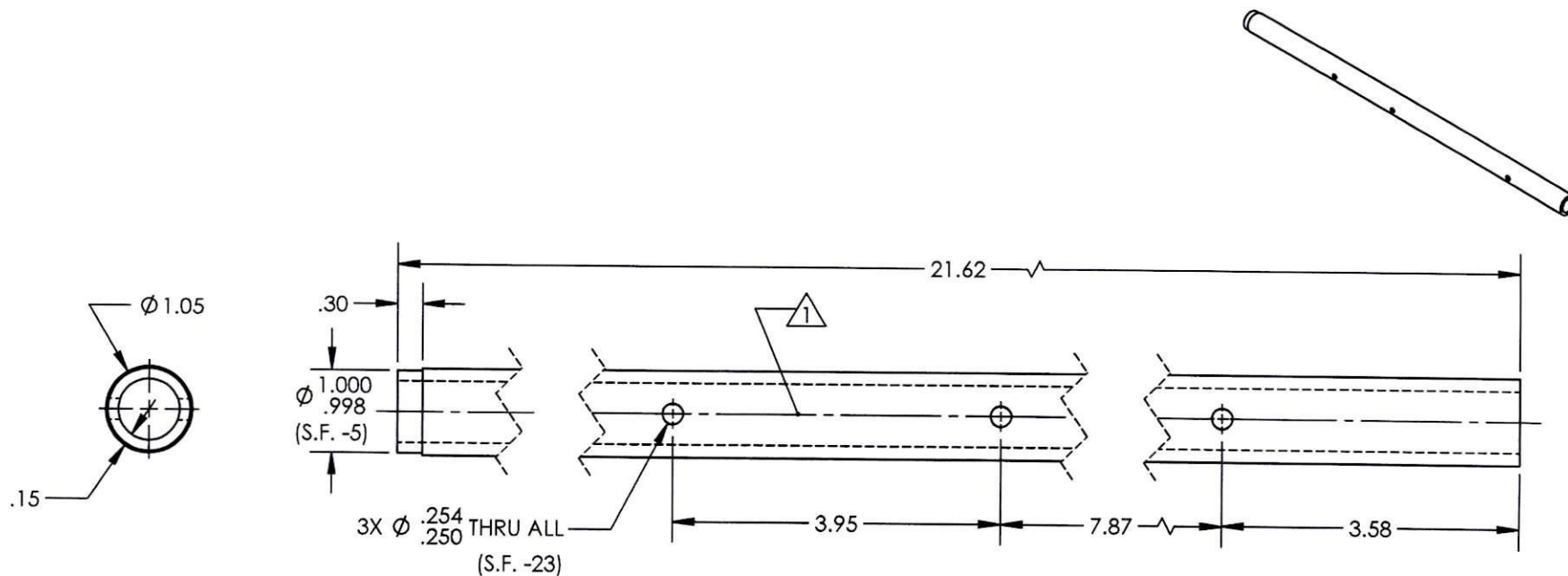
NOTES:
1. REF AGUSTA T/N: 3G6205G12131.

△ CUT TO FIT.

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G	REV 6
MATERIALS UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS & 1/16 ANGLES & 1/2 SURFACES ± 1/2	
DRAWN BY: MARTINEZ CHECKED: RJC 02/13/2017 OPPS APPR: AA 02/28/2017 QA APPR: JL 02/28/2017 APPROVED: JAG 03/17/2017 AGUSTA	
SCALE 1:5	DATE 1/12/2009
SHEET 1 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		CH'D -3 TO 1/2 SCHEDULE 80. CH'D -3 O.D. & I.D. PER D.W. ADDED NOTE TO -3 TO CLEAN UP SCRATCHES (BUFF) O.D. PER R.W.	2/17/2011	RJC	RW
4		CH'D -3 FROM 1/2in. SCHEDULE 80 TO 3/4in. SCHEDULE 80. CH'D SMALL DIA. FROM Ø.830 S.F. TO Ø1.000 - .998.	2/17/2011	RJC	RW
6	17-0040	-3 CH'D DIMS WAS (Ø1.050) IS Ø1.05, WAS .154 WALL IS .15, WAS .50 IS .30, WAS 3X Ø.254 THRU IS 3X Ø.250-.254 THRU ALL (S.F. -23), WAS Ø.998-1.000 IS Ø.998-1.000 (S.F. -5), WAS 3.950 IS 3.95, WAS 7.870 IS 7.87, WAS 3.580 IS 3.58.	2/13/2017	DPD	JAG



NOTE:

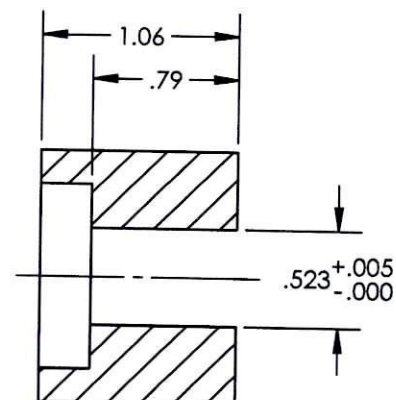
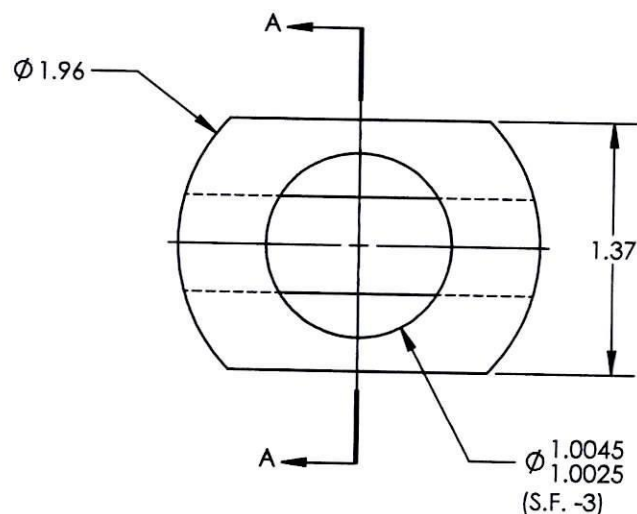
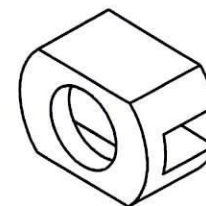
1 CLEAN UP SCRATCHES (BUFF) O.D.

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-3	REV 6
MAT'L SEAMLESS 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REA TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 1:2	DATE 1/12/2009
SHEET 3 OF 12	

(-3)
HANDLE

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		CH'D -5 HOLE FROM Ø.840 S.F. -3 TO Ø1.0045 - 1.0025.	12/4/2012	RJC	DW
6	17-0040	-5 CH'D DIMS WAS 1.063 IS 1.06, WAS .787 IS .79, WAS .523 IS .523 +.005-.000, WAS Ø1.0025-1.0045 (S.F. -3).	2/13/2017	DPD	JAG



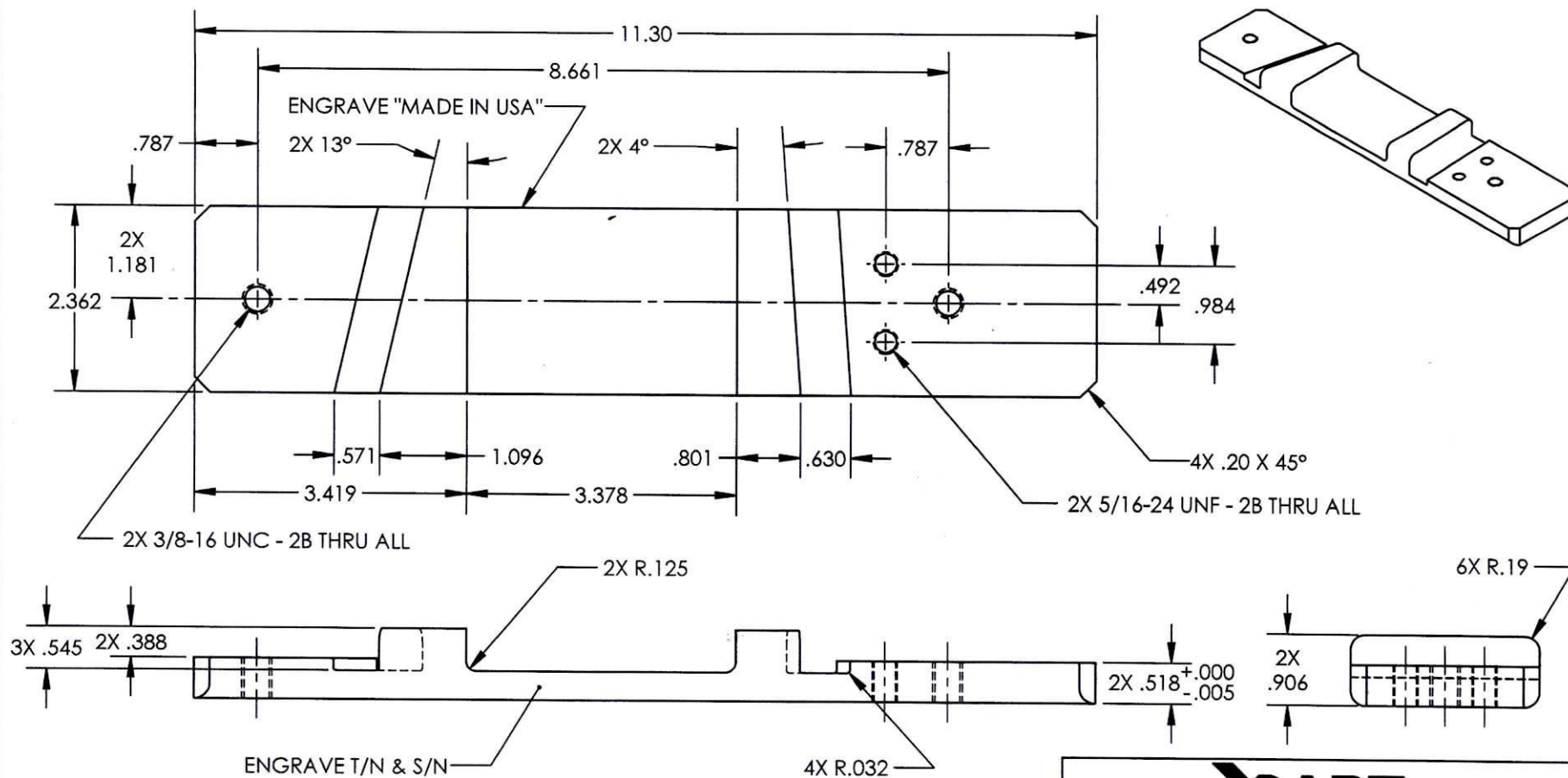
SECTION A-A

(-5)
ATTACHMENT

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-5	REV 6
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 1:1	DATE 1/12/2009
SHEET 4 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-7 CH'D DIMS WAS .388 IS 2X .388, WAS 2X .518 IS 2X .518 +.000-.005.	2/13/2017	DPD	JAG

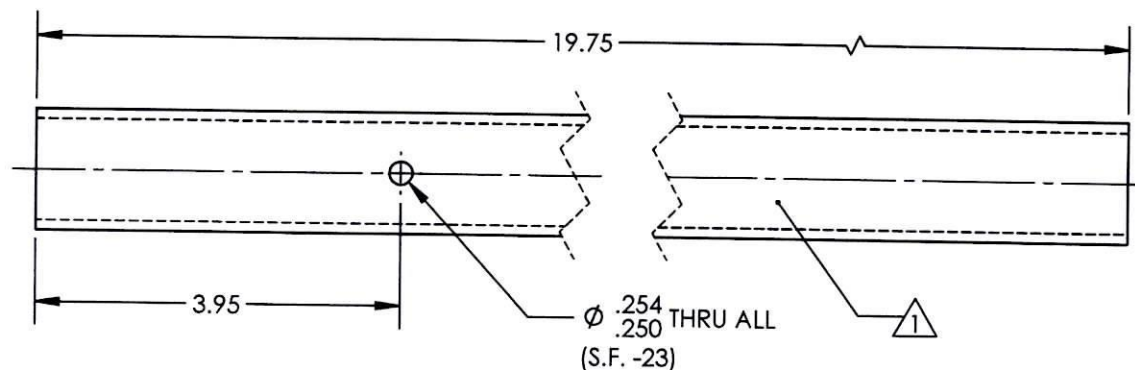
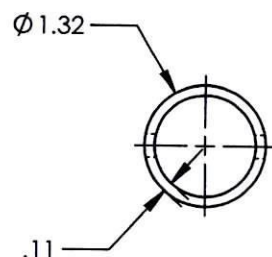


(7)
PLATE

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-7	REV 6
MAT'L 304 S.S.	
TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MARTINEZ	USED ON MODEL
CHECKED: RJC 02/13/2017	AGUSTA
OPPS APPR: AA 02/28/2017	
QA APPR: JL 02/28/2017	
APPROVED: JAG 03/17/2017	
SCALE 1:2	DATE 1/12/2009
SHEET 5 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		CH'D -11 TO 3/4 SCHEDULE 10, CH'D -11 O.D. & I.D. PER D.W. ADDED NOTE TO -11 TO CLEAN UP SCRATHES (BUFF) O.D. PER R.W.	2/17/2011	RJC	RW
4		CH'D -11 FROM 3/4in. SCHEDULE 10 TO 1in. SCHEDULE 10.	12/4/2012	RJC	DW
6	17-0040	-11 CH'D DIMS WAS (Ø1.315) IS Ø1.32, WAS .109 WALL IS .11, WAS 19.75 IS 19.75, WAS 3.95 IS 3.95, WAS Ø.250 THRU IS Ø.250-.254 THRU ALL (S.F. -23).	2/13/2017	DPD	JAG



NOTE:

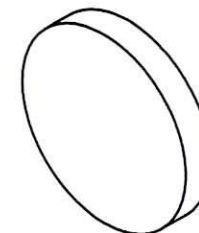
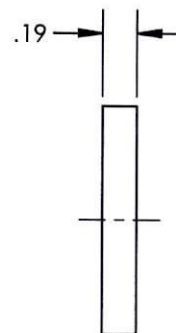
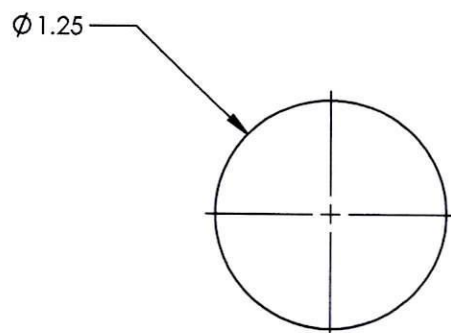
1 CLEAN UP SCRATHES (BUFF) O.D.

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-11	REV 6
MAT'L SEAMLESS 304 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES
CHECKED: RJC 02/13/2017	.015 x 45° OR .015R
OPPS APPR: AA 02/28/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 02/28/2017	AFTER PLATING
APPROVED: JAG 03/17/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:2	USED ON MODEL
DATE 1/12/2009	AGUSTA
SHEET 7 OF 12	

(-11)
EXTENSION

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		CH'D -13 OD FROM Ø.984 TO Ø1.250.	12/4/2012	RJC	DW
6	17-0040	-13 CH'D DIMS WAS Ø1.250 IS Ø1.25, WAS .187 IS .19.	2/13/2017	DPD	JAG



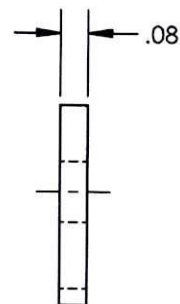
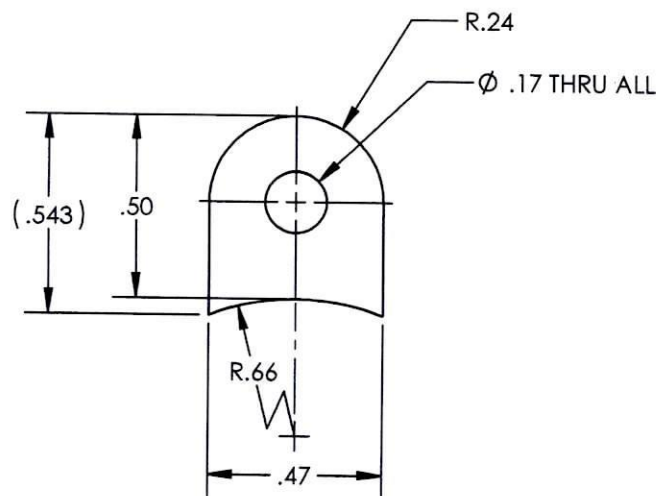
(-13)

END CAP

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-13	REV 6
MATL 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ±1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.6M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 1:1	DATE 1/12/2009
SHEET 8 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		CH'D DIM WAS .04 IS .075 AND UPDATED BOM.	2/4/2013	BIM	SE
5A		-15 CH'S .075 DIMENSION TO CORRECT LAYER SO IT IS VISIBLE ON DWG	6/10/2014	DJN	RJC
6	17-0040	-15 CH'D DIMS WAS Ø.167 IS Ø.17 THRU ALL, WAS .543 IS (.543), WAS .471 IS .47, WAS R.525 IS R.66, WAS R.236 IS R.24, WAS .075 IS .08. ADDED DIM .50.	2/13/2017	DPD	JAG



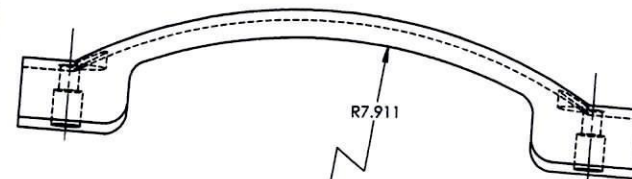
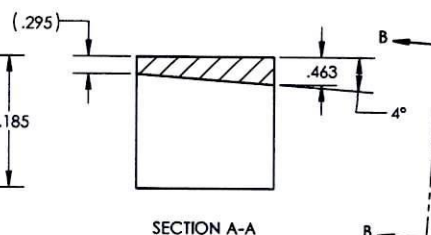
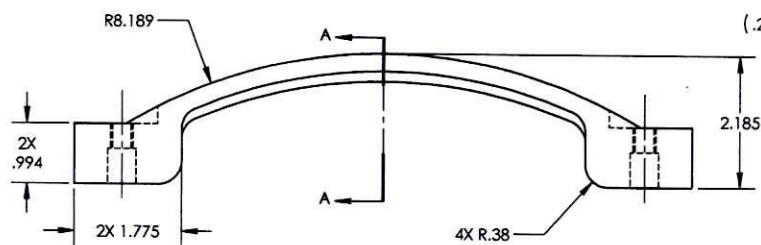
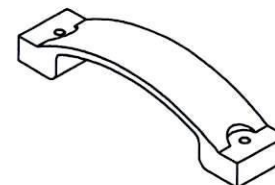
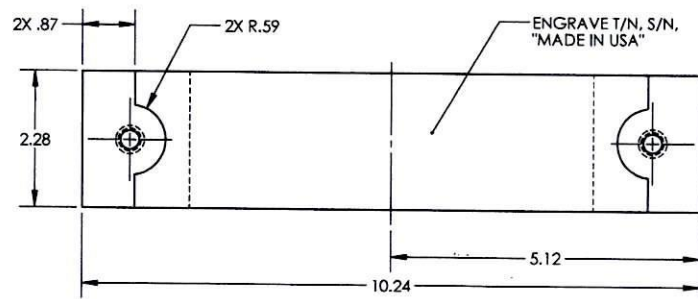
(-15)

TAB

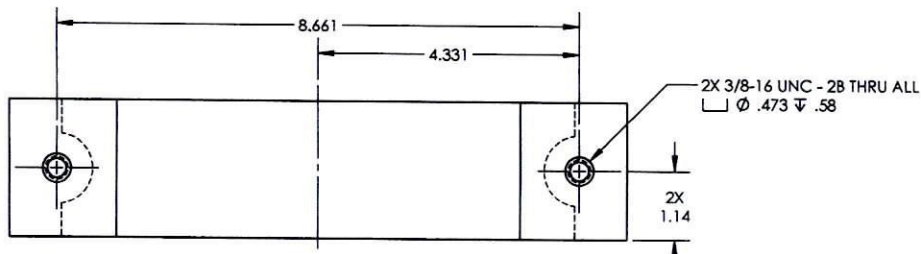
DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-15	REV 6
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125°
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 2:1	DATE 1/12/2009
SHEET 9 OF 12	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
6	17-0040	+17 CH'D DIMS WAS 2X R.588 IS 2X R.59, WAS 2X 4.331 IS 4.331, WAS .994 IS 2X .994, WAS 4X R.375 IS 4X R.38, WAS (.463) IS .463.	2/13/2017	DPD
				JAG



VIEW B-B

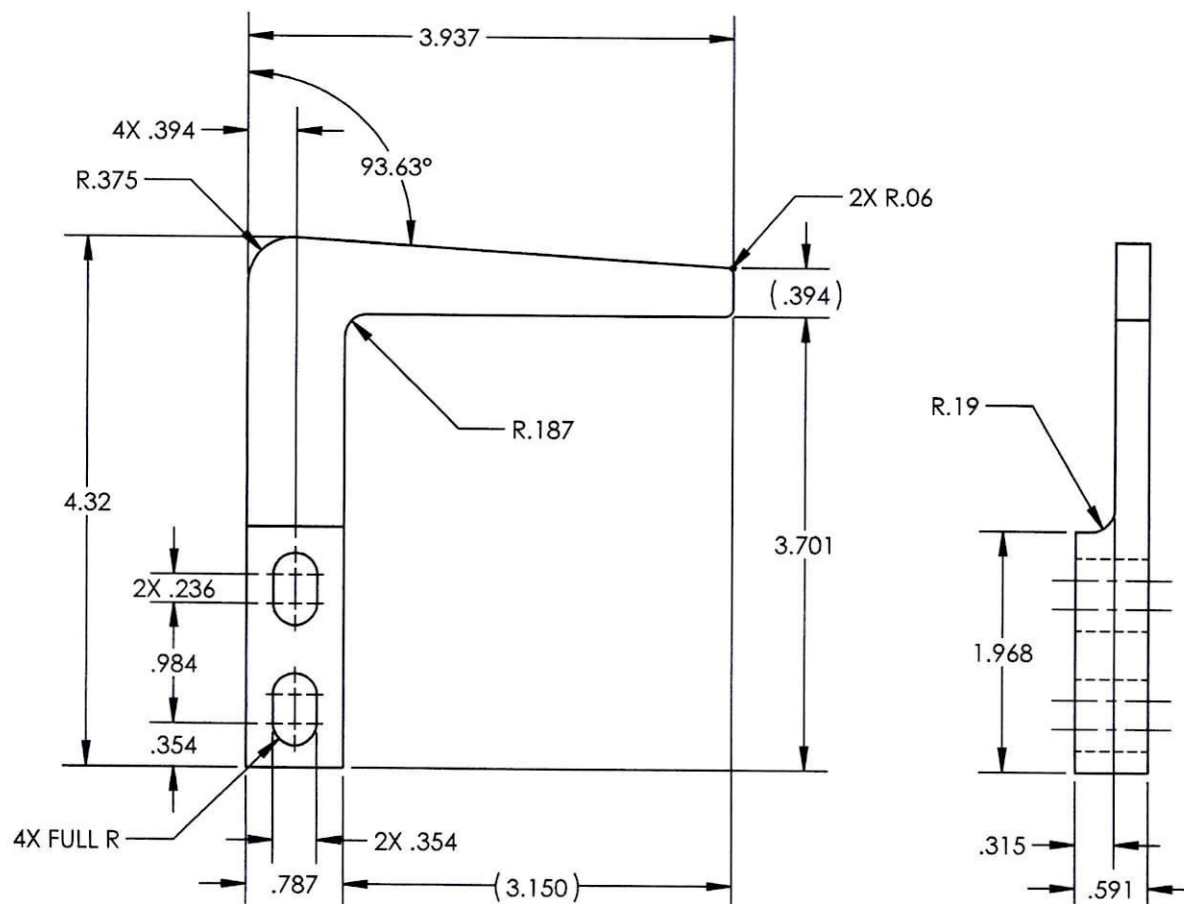


(-17)
TOP

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-17	REV 6
MATERIAL: 304 S.S.	
TEXT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS > 1/16 XX ± .01 ANGLES > 5° X ± .1 SURFACES ± 125
DRAWN BY: MARTINEZ	
CHECKED: RJC 02/13/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 02/28/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.35-2009
APPROVED: JAG 03/17/2017	USED ON MODEL
SCALE 1:2	DATE 1/12/2009
SHEET 10 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-19 CH'D DIMS WAS 4.320 IS 4.32, WAS .394 IS 4X .394, WAS 3.150 IS (3.150), WAS R.188 IS R.19. DELETED DIM 2X Ø.354. ADDED DIMS 2X .354, 4X FULL R.	2/13/2017	DPD	JAG

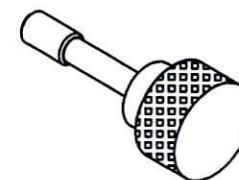
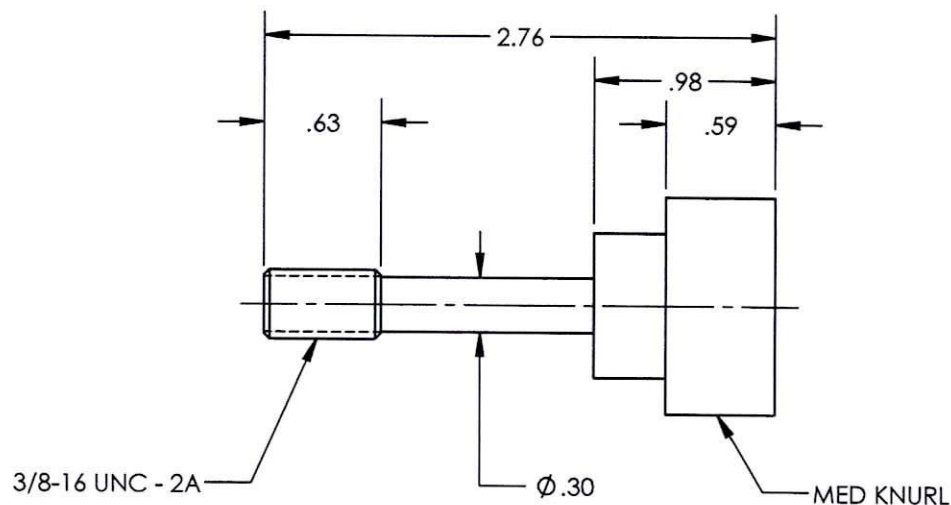
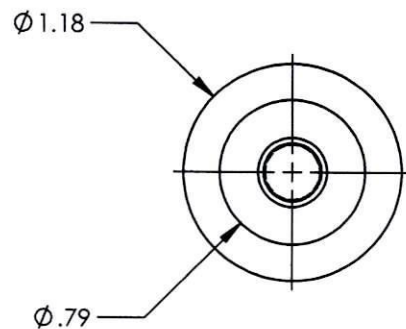


(-19)
FINGER

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-19	REV 6
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± .5°
FINISH	.X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MARTINEZ	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 02/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 02/28/2017	USED ON MODEL
QA APPR: JL 02/28/2017	AGUSTA
APPROVED: JAG 03/17/2017	
SCALE 2:3	DATE 1/12/2009
SHEET 11 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-21 CH'D DIMS WAS Ø1.181 IS Ø1.18, WAS Ø.787 IS Ø.79, WAS Ø.295 IS Ø.30.	2/13/2017	DPD	JAG



(-21)
KNOB

DART AEROSPACE	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G-21	REV 6
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 1:1	DATE 1/12/2009
SHEET 12 OF 12	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039775**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO039775

PO Date: 5/2/18

Due Date: 5/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED

MAY 02 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTATION NO. WJ-9953

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW6205G12131-3GP			Main Rotor Lever Tension Link Tool W/O 176868	Firmed	5/25/18	6 pcs	0 pcs	6 pcs	\$2,297.00/pcs	\$13,782.00

Line Item Note QUOTE INCLUDES COMPONENTS:
-3/-5/-7/-11/-13/-15/-17/-19 AND (2)

Grand Total: \$13,782.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/2/18 11:23 AM dart.lavoie.chantal



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: May 31, 2018	
		P.O.# 039775	
		WEJAY JOB# 39107	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
Main Rotor Lever Tension Link Tool #RBW6205G12131-3G-3 Components as follows:			RBW6205G12131-3G / rev. 6
Part# -3 "Handle" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 3 of 12
Part# -5 "Attachment" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 4 of 12
Part# -7 "Plate" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 5 of 12
Part# -11 "Extension" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 7 of 12
Part# -13 "End Cap" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 8 of 12
Part# -15 "Tab" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 9 of 12
Part# -17 "Top" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 10 of 12
Part# -19 "Finger" ✓	6	Machined complete per drawing req'ts.	Dwg sheet 11 of 12
Part# -21 "Knob" ✓	12	Machined complete per drawing req'ts.	Dwg sheet 12 of 12
DAS 9 9-88 18-06-01			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith

Authorized Q.A. Signatory